
TYPE	Water borne topcoat
USE	For solid wood, MDF and fibre boards. Very suitable for line application. Only for indoor use
SPECIAL PROPERTIES	Very fast drying Very good stacking Good levelling Good filling properties

TECHNICAL DATA

Density	Approx. 1.03-1.25 kg/l, depending on the amount of pigments Base 1: approx. 1.22 kg/l Base 2: approx. 1.12 kg/l Base 3: approx. 1.04 kg/l
Solids	Approx. 33-48 % by weight Approx. 30-36 % by volume, depending on the amount of pigments Bas 1: approx. 48 % by weight, approx. 36 % by volume Bas 2: approx. 39 % by weight, approx. 32 % by volume Bas 3: approx. 33 % by weight, approx. 30 % by volume
Volatile organic compound (VOC)	See Safety Data Sheet
Storage	See label
Gloss	Approx. 5-60 Gardner 60°
Colour	Available in different colours and tintable with TEKNOCOLOR in gloss 35
System	TEKNOCOAT AQUA 2575-1X is used on water borne primers

DIRECTIONS FOR USE

Application method	Conventional spraying Airless spraying Airmix spraying									
Drying time	<table><thead><tr><th></th><th>20 °C</th><th>20 min / 50 °C</th></tr></thead><tbody><tr><td>Handable</td><td>1 h</td><td>After cooling</td></tr><tr><td>Stacking</td><td>2 h</td><td>After cooling</td></tr></tbody></table>		20 °C	20 min / 50 °C	Handable	1 h	After cooling	Stacking	2 h	After cooling
	20 °C	20 min / 50 °C								
Handable	1 h	After cooling								
Stacking	2 h	After cooling								
Thinner	Water									
Cleaning	Water or TEKNOCLEAN 1954-00, 1T021010									

HEALTH AND SAFETY	See Safety Data Sheet
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